HiQual has incorporated quality, innovation, safety and value into our extensive line of livestock and equine products.

To learn more about these fine products, visit us at www.hiqualequipment.com.
The HiQual Classic Working System is the centerpiece of the HiQual line. HiQual’s research and development staff have worked with ranchers, feedlots and veterinarians to bring the safest, most efficient and innovative products to the market.

**Suggested Applications:**
- All cattle & bison operations
- Arenas
- Large cow calf operations and feedlots

**Crowding Alley Features:**
- The unique HiQual design allows the Classic Crowd Alley to be configured in a left or right hand curve, or even an "S" curve with no additional components.
- The alley panels are 7' tall while the lower height sheeting provides access to the cattle in the alley. It also eliminates the need for a costly and dangerous catwalk.
- The panels are suspended above the ground so they do not bind up with mud or snow. They are also sealed with silicone to reduce noise and rusting.

**Dimensions:**
- Diameter: 20’
- Crowd Gate: 10’ L, 5’5” H
- Panels: 6’6” H
- Weight: 1,534 lbs.

**Crowding Tub Features:**
- 20’ Diameter for high capacity and increased productivity.
- Universal Latch on Crowd Gate locks in any position for much improved operator safety.
- Universal Latch is rubber coated for quiet operation and improved cattle flow.
- Crowd Tub is reversible for left or right hand operation.
- Mud legs keep panels above ground and reduce rusting.

**Dimensions:**
- Diameter: 20’
- Crowd Gate: 10’ L, 5’5” H
- Panels: 6’6” H
- Weight: 1,534 lbs.

**Sort Gate Features:**
- A gas spring holds the gate open in the desired direction and prevents the cattle from opening it.
- A chain and latch holds the gate to one side when sorting down the alternate alley.
- Rubber mounts and corrugated steel reduce noise, add considerable strength and improve cattle flow.

**Dimensions:**
- 6’ L x 7’ H x 3’9” W
- Weight: 495 lbs.

**In-Line Gate Features:**
- The linkage assembly lifts the gates up and out of the mud so they won’t freeze down or rust in the winter.
- Gas spring assist makes gate easier to operate and holds it in the open position.
- The In-Line Gate can be operated from either side and is reversible for left or right hand operation.

**Dimensions:**
- 1’ L x 4’ W x 7’ H
- Weight: 240 lbs.

Another critical criteria is the need for efficiency and reduced labor. The HiQual system was designed to get the most work done, with the least amount of labor. Cattle flow is improved when noise is reduced and this is accomplished with silicone sealant under the sheet metal and rubber bumpers between moving parts.

**Today's livestock industry not only demands quality, but versatility as well. The flexibility of the Classic Working System meets all of these demands. With the ability to go from a left to right curve or even into an "S" shape, the HiQual system can fit almost any scenario.**

**CLASSIC WORKING SYSTEM**

**TESTIMONIAL:**
I purchased a HiQual Classic Working System... to replace our old wooden facility. I've found the Classic System to be much stronger, safer, and more efficient than our old system. We set-up our system in an "S" curve and the cattle flow really well and we can process our cattle in a third of the time. Overall it has been a very good investment.  
Ross Engraf, Hettinger, ND

The Classic Working System is designed for the heavy use of modern feedlot applications, yet is priced for the traditional cow/calf operator. This was accomplished with new and innovative design techniques and production processes. While we didn’t reinvent the wheel, we certainly made it better.

The HiQual Crowding Tub allows you to direct the flow of cattle down a main alley or to an alternate alley or loading chute.

**Dimensions:**
- 30’ Long
- 3’6” Wide
- 7’ High
- Weight: 1,490 lbs.

**PRODUCT NUMBER DESCRIPTION**
- SHQTUB HiQual Crowding Tub
- SHQGAC Crowding Alley Curved
- SHQGAS Crowding Alley Straight
- SHQINL (L/R) In-Line Gate
- SHQSORT Sort Gate

**Sort Gate**

**In-Line Gate**

**Free working system design and layout is available. Contact your local HiQual Dealer or TM for more information.**
**HYDRAULIC SQUEEZE CHUTE**

**HYDRAULIC SQUEEZE CHUTE FEATURES**

- Neck Extender is hydraulically activated and holds head securely for mouthing, ear tagging, etc.
- Hydraulic Lower Squeeze can be adjusted for a safer and more effective squeeze for animals of all sizes.
- Chute comes with 25’ hydraulic hoses so the power unit or tractor is kept well away from the working area.
- Lockable standard side exit.
- The hydraulic controls include a pressure relief valve for animal safety.
- Self-latching drop tubes allow safe and easy access for branding and pouring.
- Side boards fold down to allow access to a cow’s udder or hooves.

**Dimensions**

- 44 1/2" W
- 92" L
- 77" H

**Weight**

- 2,185 lbs. (standard)

*Side Palpation Door available, making the chute NON-reversible.

**ELECTRIC POWER UNIT**

This external power unit can be wired for 120V or 240V applications and is powered by a 2 hp motor.

**Dimensions:**

- 14" L x 12" W x 26" H

**Weight:**

- 115 lbs.

**GAS POWER UNIT**

Powered by a 6.5 hp Honda engine, this unit allows you to use your Hydraulic Chute in even the most remote location.

**Dimensions:**

- 28" L x 17" W x 17" H

**Weight:**

- 98 lbs.

The HiQual Cattleman’s Hydraulic Squeeze Chute was designed to provide the quality, strength and features demanded by the largest feedlots, at a price the traditional rancher can afford. Features like a side exit, adjustable width, and neck extenders, are sold as options on other brands, but with HiQual they are standard features. Even with all of these benefits, the HiQual Hydraulic Squeeze Chute is one of the most affordable. The increased efficiency, speed and safety make for a quick return on investment when you upgrade from a manual squeeze to the HiQual Hydraulic Squeeze Chute.

**PRODUCT NUMBER DESCRIPTION**

- **SHQHYDCH-LH**: Regular Hydraulic Chute (Left)
- **SHQHYDCH-RH**: Regular Hydraulic Chute (Right)
- **SHQHYDPUE**: Power Unit Electric
- **SHQHYDTPUG**: Power Unit Gas Honda

**XL HYDRAULIC SQUEEZE CHUTE**

**XL HYDRAULIC SQUEEZE CHUTE FEATURES**

- Built-in Palpation Door allows operator to safely enter chute behind animal.
- Width adjusted hydraulically for safer and more effective squeeze.
- Neck Extender is hydraulically activated and holds head securely.
- Chute comes with 25’ hydraulic hoses so the power unit or tractor is kept well away from the working area (power unit extra).
- Hydraulic cylinder located in center of squeeze gate.
- Drop door frame made of 1.5” sq. 16 gauge tubing.
- Lockable standard side exit.
- The hydraulic controls include a pressure relief valve for animal safety.
- Self-latching drop tubes allow safe and easy access for branding and pouring.
- Side boards fold down to allow safe access to a cow’s udder or hooves.
- Veterinary bag hangers on lever side.

**Dimensions**

- 44 1/2" W (at base) x 112 1/2" L (at base) x 77.5” H

**Weight**

- 2,600 lbs.

**ALLEY EXTENSION (OPTIONAL)**

The bolt-on Alley Extension was designed to fill the small gap between the Hydraulic Chute and a Crowd Alley when being positioned with the Transport Kit. It consists of two short side doors with chain latches and a fold out floor. The floor provides a solid and even surface for the animal to enter the chute.

**HYDRAULIC TRANSPORT KIT**

A wider stance and a 6,000 lb. torsion axle helps it tow easily with virtually no sway. To load the chute, you simply back up the transport deck in its tipped position. As you reverse, the chute rolls up onto the deck. Once over center, the deck returns to its flat position and the chute is winched forward for the last foot or so. Straps are provided to secure the chute to the transport. The transport works with both the regular and XL hydraulic chutes. This simple system allows the chute to be loaded or unloaded in just a few short minutes.
GENERAL DUTY GATE

Designed for medium to light confinement, the General Duty Gate is comparable in strength to other more expensive 2" gates. Standard features include 3/4" x 12" hinges, a 32" chain, High-Tensile, 58,000 psi steel tubing and notched vertical braces. To keep the product balanced in strength, the thickness of the end posts are 14 gauge. Regardless of the application, the quality and price make this gate a bargain!

**Lengths Available:**
4'; 6'; 8'; 10'; 12'; 14'; 16'; 18' & 20'

**Materials:**
1 1/2" x 16 gauge posts
1 1/2" x 16 gauge rails
58,000 psi tubular steel

**Hinges:**
3/4" x 12" threaded rod

**Chain:**
3/16" x 32" plated proof coil

**Paint:**
Baked-on brown powder coat finish

**Height/Rail Spacing:**
5 rails, 48" tall
9 5/8" spacing

**Features:**
- Square corners
- Economical, but durable, 16 gauge rails for light confinement
- Strong 14 gauge end posts
- Secure latching chain
- 1 year warranty

**Suggested Applications:**
- Horses in light confinement
- Riding arenas
- Driveways
- Pastures
- Deer, sheep, goats and other exotics

**Notched Vertical Bracing**

**Posi-Lock Chain Lock**

ALL HI-QUAL GATES INCLUDE:
All HiQual Gates come standard with Notched Vertical Bracing and the Posi-Lock Chain Locks.

**HEAVY DUTY GATE**

Ideal for almost any application, the Heavy Duty Gate line is HiQual’s most popular gate. With 2", 16 gauge steel rated at 58,000 psi, the Heavy Duty Gate is truly the strongest gate on the market. The strength is further enhanced with a 1" x 14 3/4" adjustable threaded rod hinge which will even reach through a railroad tie. Since a gate is only as strong as its latch, a 1/4" x 48" chain is standard.

**Lengths Available:**
4'; 6'; 8'; 10'; 12'; 14'; 16'; 18' & 20'

**Materials:**
1 1/2" x 16 gauge posts
1 1/2" x 16 gauge rails
58,000 psi tubular steel

**Hinges:**
1" x 14 3/4" threaded rod

**Chain:**
1/4" x 48" zinc plated proof coil

**Paint:**
Baked-on brown powder coat finish

**Height/Rail Spacing:**
5 rails, 48" tall
9 3/8" spacing

**Length refers to size of opening. The length of the gate is actually 5 1/2" shorter. i.e.: 10' gate is actually 9' 6 1/2"**

**Features:**
- Square corners
- Strong 16 gauge tube ideal for heavy duty confinement
- Long 48" chain with security latch
- Optimum strength with notched vertical bracing
- Balanced gate without weak spots
- 1 year warranty

**Suggested Applications:**
- Most popular heavy duty gate
- Confinement of cows, calves and yearlings
- Pastures
- Driveways
- Stallions and mares

**Heave Duty Hinge**

**PRODUCT NUMBER DESCRIPTION**

<table>
<thead>
<tr>
<th>Number</th>
<th>Description</th>
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<tbody>
<tr>
<td>SHQGTGD04</td>
<td>4' General Duty Gate</td>
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<tr>
<td>SHQGTHD04</td>
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<tr>
<td>SHQGTHD06</td>
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<td>18' Heavy Duty Gate</td>
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<tr>
<td>SHQGTHD20</td>
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Super Six Gate

- **Hinges**: 1" x 14 3/4" threaded L-Bolt
- **Chain**: 1/4" x 48" zinc plated proof coil
- **Materials**: 2” x 14 gauge High-Tensile, 58,000 psi tubular steel
- **Height/Rail Spacing**: 6 rails, 59" tall
- **Shipping Weight**: 10.7 lbs.

Suggested Applications:
- Rodeo arenas
- Bison, elk, stallion or bull pens
- Crowding areas
- Heavy confinement
- Feedlot & saleryard

**Super Six Series** has 6 rails, 59" tall, and none as strong or feature packed. Extra heavy hinges, chain and latch make the **Super Six Gate** completely balanced to stand up to the most rigorous environment.

This is the ultimate in heavy confinement, the **HiQual Super Six Gate** is unequaled in the industry for strength, durability and toughness. The **Super Six Series** has 6 rails of 2" x 14 gauge material making it ideal for bull pens and heavy confinement. At 59", there are few gates as tall, and none as strong or feature packed. Extra heavy hinges, chain and latch make the **Super Six Gate** balanced to stand up to the most rigorous environment.

The Ultimate in heavy confinement, the **HiQual Super Six Gate** is unequaled in the industry for strength, durability and toughness. The **Super Six Series** has 6 rails of 2" x 14 gauge material making it ideal for bull pens and heavy confinement. At 59", there are few gates as tall, and none as strong or feature packed. Extra heavy hinges, chain and latch make the **Super Six Gate** balanced to stand up to the most rigorous environment.

**HiQual Super Six Gate**
- **Chain**: 1/4" x 48" zinc plated proof coil
- **Materials**: 2” x 14 gauge High-Tensile, 58,000 psi tubular steel
- **Height/Rail Spacing**: 6 rails, 52" tall
- **Shipping Weight**: 10.7 lbs.

Suggested Applications:
- Rodeo arenas
- Bison, elk, stallion or bull pens
- Crowding areas
- Heavy confinement
- Feedlot & saleryard

**Super Six Gate** combines features from each of HiQual’s lines to provide the best of all worlds for feedlots, working corrals and exotic livestock. While constructed of the same material as the **Heavy Duty Gate**, a sixth rail was added and the spacing reduced between the lower rails.

**Suggested Applications**
- Sale barns
- Calving barns
- Bull pens
- Heavy confinement
- Feed lots

**Features**
- Versatile & long lasting hinges
- Height offers security from gate leapers
- Optimum strength with notched vertical bracing
- Ideal for heavy confinement
- Long 48" chain with security latch

Cattleman’s Gate

- **Hinges**: 1" x 14 3/4" threaded L-Bolt
- **Chain**: 1/4" x 48" zinc plated proof coil
- **Materials**: 2” x 14 gauge High-Tensile, 58,000 psi tubular steel
- **Height/Rail Spacing**: 6 rails, 59" tall
- **Shipping Weight**: 6.9 lbs.

This gate is the ideal choice that works for everything including young calves, goats, sheep, dogs and llamas. This gate begins with the same basic frame as the **General Duty Gate**, but has the benefit of a 2" wide x 4" tall mesh panel which is welded flush within the frame for safety. The 2" x 4" vertical openings in the mesh are narrow enough to prevent your livestock from climbing up the gate.

**Suggested Applications**
- Light confinement
- Driveways

**Features**
- Narrower rail spacing
- Optional plunger latch for quick & easy operation
- Extra heavy hinges for years of heavy use
- Chains & latches for extra security
- 4" taller than Heavy Duty gate

**COMBO GATE/GATE ACCESSORIES**

**COMBO GATE**

- **Chain**: 3/16" x 32" plated proof coil
- **Materials**: 1 1/2" x 16 ga. x 58,000 psi, 2"W x 4"H, 6 gauge mesh
- **Height/Rail Spacing**: 3 rails, 48" tall
- **Shipping Weight**: 10.7 lbs.

**Suggested Applications**
- Feed lots
- Heavy use
- Bull pens
- Calving barns
- Sale barns

**Features**
- Driveways
- Wire mesh panel inset and welded flush within frame for safety
- Narrow mesh vertical openings to prevent injury
- Strong 1 x 14½" adjustable bolt hinges are economical and long lasting

**COMBO GATE ACCESSORIES**

- **HiQual Gate Latches**
- Mounts directly to the post.
- Designed for heavy duty, the latch will not easily come off the gate.

**HiQual Gate Latches**

- **Fixed Latch**
- Mounts to the post with four lag bolts.
- **Adjustable Latch**
- Uses two 3/4" threaded rods for plenty of adjustment.

**Dimensions**
- **Length**: 4'
- **Width**: 4'
- **Height**: 23"
HiQual Continuous Fence combines top notch quality, simple installation and a visually appealing finish at a very cost effective price. Whether you’re building corrals and pens, putting in an arena or just want an attractive yard fence, HiQual has a perfect configuration.

The key to the Continuous Fence System is the innovative connection. Each 10’ or 20’ panel has one end which is “swaged” down, allowing it to slip into the next panel for a smooth yet solid joint. The HiQual notched vertical bracing system is used for added support between your posts. For durability and appearance, each panel is finished with a high quality, baked on powder coat paint.

Premium quality, safety, appearance and ease of installation are reasons why HiQual’s Continuous Fence packages are in such great demand throughout North America.

CONTINUOUS FENCE

TESTIMONIAL: “The HiQual continuous fencing is easy to install and offers the producer an attractive, no maintenance fencing system. We install it because of the safety it offers to both the livestock and handlers. It provides a highly visible and physically strong barrier to discourage animals from challenging the fence.” Peter Dopheide, Under the Sun Enterprises

How Does HiQual Continuous Fence Stack Up Against the Competition?

<table>
<thead>
<tr>
<th>Features</th>
<th>Continuous Fence</th>
<th>Sucker Rod</th>
<th>Wood Fence</th>
<th>Vinyl Fence</th>
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<tbody>
<tr>
<td>Easily Installed</td>
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<td>Weather Proof</td>
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<td>Long Life</td>
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<tr>
<td>Smooth Corners</td>
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<tr>
<td>Powder Coat Paint</td>
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<tr>
<td>Easily Uninstalled</td>
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<tr>
<td>1 Year Warranty</td>
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PRODUCT NUMBER DESCRIPTION

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<th>PRODUCT NUMBER</th>
<th>DESCRIPTION</th>
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<tr>
<td>SHQFCL1410</td>
<td>1½” 4 Rail Continuous Fence 10’</td>
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<td>SHQFCL4120</td>
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<td>SHQFCL1510</td>
<td>1½” 5 Rail Continuous Fence 10’</td>
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<td>2” 4 Rail Continuous Fence 20’</td>
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<td>1½” 4 Rail Open End Post</td>
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<tr>
<td>SHQFCL4242</td>
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<td>SHQFCLCONB1</td>
<td>2” Continuous Fence 45° Elbow</td>
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<td>1½” Continuous Fence 45° Elbow</td>
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<tr>
<td>SHQFCLCONB2</td>
<td>2” Continuous Fence 90° Elbow</td>
</tr>
<tr>
<td>SHQFCLCONB2-1.5</td>
<td>1½” Continuous Fence 90° Elbow</td>
</tr>
</tbody>
</table>

Features:• Very versatile, even on uneven ground.
• Easy installation with clips and lag bolts to posts and prefabricated panels.
• The unique connecting system allows the panels to move as the ground expands and contracts when the weather changes, without causing damage or requiring costly repairs.
• More durable than lumber or vinyl.
• Steel construction allows the fence to be low maintenance & resist weather.
• Round tubing is safe with no sharp edge. Corners are rounded.
• Mounts at any height to suit a wide variety of applications.
• Maintains re-sale value, and is easily uninstalled.

Elbows

Continuous Fence Elbows are available in a 90 or 45 degree configurations and a flex elbow for uneven surfaces or hills.

All elbows are available in 2” or 1 ½”.

End Post

End Posts are used to terminate a straight run of fencing and eliminate any sharp or open edges which could cause injury to people or livestock. Available in 1 1/2” or 2” with swaged or open ends.

Suggested Applications:
• Perimeter fencing
• Rodeo/roping/riding arenas
• Pastures
• Corrals
• Yard fencing

How does HiQual Continuous Fence stack up against the Competition?

Construct of 16 gauge hi-tensile tubular steel rated at 58,000 psi and is available with 2” or 1 ½” rails. Braces: 1 ½’ x 16 gauge round, notched, & welded. Connection: Swaged end inserts into open end of next panel.
HiQual Heavy Duty Panels have set the standard for portable confinement. Available in 5’ or 6’ tall models, the Heavy Duty Panel line is ideal for everything from calving barns and working pens to feedlots and rodeo arenas.

The strength in HiQual panels begins with the raw material. High-Tensile, 58,000 psi steel is custom rolled to HiQual’s own exacting standards. HiQual panels outperform the competition in strength and longevity.

The outstanding performance of HiQual Heavy Duty Panels is further enhanced by the notched vertical bracing system. A 1 1/2”, 16 gauge tube is notched out at both ends and welded between each rail of the panel. This center bracing system acts as another end post in the middle of the panel. Strength is provided by the tubing itself and not just by a weld. Sharp edges are also eliminated making it safer for your livestock.

HiQual’s Heavy Duty Frame Gates provide an extremely durable and portable gate to complement the Heavy Duty Panel line. These gates are engineered to withstand heavy crowding situations and are ideal for working pens and temporary confinement. Each gate features a spring loaded, self catching plunger latch as well as extra heavy construction and bracing. For ride through applications, extender kits are available to give you a 10’ clearance.

Features:
• Easy to move on 12” leg supports. Mud legs for extra support & extended life.
• Positive locking pin and clip connector system accommodate three way connections with no additional hardware.
• Adapters are available for all types of configurations including wall mounts and 4 way connections.

Features:
• Square corners for safety.
• Notched vertical braces for added strength.
• Balanced for strength, no weak spots.
• Spring loaded, plunger latch for ease of use.

Suggested Applications:
• Calving barns
• Confinement
• Rodeos
• Bulls, bison, draft horses

Suggested Applications:
• Crowding pens and alleys
• Feedlots
• Rodeos
• Riding arenas

### HEAVY DUTY PANELS

**60” 5 Rail**
**Lengths & Weights**
- 8’ - 81 lbs
- 10’ - 95 lbs
- 12’ - 108 lbs
- 14’ - 125 lbs
- 16’ - 138 lbs

**72” 6 Rail**
**Lengths & Weights**
- 10’ - 110 lbs
- 12’ - 125 lbs
- 14’ - 148 lbs
- 16’ - 161 lbs

**Materials**
- 2” dia. x 14 gauge posts (11 ga. on frame gates)
- 2” dia. x 16 gauge rails

### HEAVY DUTY FRAME GATES

**Height:** 92”

**6 Rail**
**Lengths & Weights**
- 10’ frame gate - 240 lbs
- 12’ frame gate - 274 lbs

**Materials**
- 2” dia. x 14 gauge posts (11 ga. on frame gates)
- 1½” dia. x 16 gauge braces

**PRODUCT NUMBER**
**DESCRIPTION**
- SHQGD14-6R
- 14 Heavy Duty Panel 6 Rail
- SHQGD16
- 16 Heavy Duty Panel

**PRODUCT NUMBER**
**DESCRIPTION**
- SHQGTFR04
- 4 Frame Gate
- SHQGTFR05
- 5 Frame Gate
- SHQGTFR08
- 8 Frame Gate
- SHQGTFR10
- 10 Frame Gate
- SHQGTFR12
- 12 Frame Gate
- SHQGTFR10-6R
- 10 Frame Gate
- SHQGTFR12-6R
- 12 Frame Gate

TESTIMONIAL: “Our contractor commented several times at the strength and ease of installation. Superior to any panels they have ever used.” Ginger Head, Horseshoe Bend, ID

TESTIMONIAL: “We picked HiQual Panels and Frame Gates for their durability. Our new calving barn was a long term investment and we wanted panels and gates that would stand up for years of use by our Simmental cows.” Bruce Robinson, Hamiota, MB
The Range Panel Series offers a lower cost product without sacrificing quality. These all-purpose panels are ideal for temporary stalls, perimeter fencing and roping arenas, and are made from the same material as the Flex Panel line. The spacing between the lower three rails has been reduced to a narrow 7 1/2”, making them very effective for smaller stock such as sheep, goats, and calves.

**Materials:**
- 1 1/8” x 1 3/4” x 16 gauge oval
- 1” x 16 gauge notched vertical braces
- High-tensile tubular steel

**Rail Spacing:**
- Top 2 spaces - 10”
- Bottom 3 spaces - 7 1/2”

**Suggested Applications:**
- Cattle and horses in light confinement
- Temporary stalls
- Perimeter fencing
- Roping arenas
- Round pens

**Features:**
- Secure, versatile connector is flexible on uneven ground
- Improved cattle flow with narrow bottom rail spacing
- Notched vertical bracing for overall strength
- Square corners prevent animals’ leg from slipping between panels

The U-Latch connects quickly and easily with very little gap between panels, even on uneven ground.

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The Flex Panel gets its name from the patented Flex Connector System designed and developed exclusively for HiQual Manufacturing. Safety is the most important factor when considering a premium working panel and there is no safer product available than the HiQual Flex Panel. For heavy confinement areas an additional set of connectors may be added to the panel, effectively doubling its strength.

**FEATURES:**
- Rubber connector reduces noise and absorbs impact
- Versatile and quick attachment to other panels and on uneven ground
- Lightweight, easily portable
- Longer life connectors with UV inhibitors
- Easy to move on 12” leg supports
- Up to 4 connectors per post
- Less than 1” gap between panels

**Suggested Applications:**
- Horses in light confinement
- Round pens
- Portable pasture panels

---

The Flex Connectors act as built-in shock absorbers and will stretch and spring back upon impact. Constructed of patented hi-density molecular rubber, they have built in U.V. inhibitors and work evenly under all types of weather conditions.
Stout is a word often used to describe HiQual Feed Thru Panels. With a 2’, 14 gauge frame, there are few products which can compare for strength and toughness. The 10’ and 12’ panels even have 2” x .125 wall round tube rail in the middle for added support.

Heavy Duty Feed Thru Panels can be configured as stand alone feeders or as part of a fence line. The balanced design and extra heavy construction stands up well to the heavy pressure.

**Suggested Applications:**
- Weaned calves
- Dairy heifers
- Young Horses
- Dairy free stall barn
- Feedlot
- Large square bales

**Features:**
- Multiple uses for feeding hay in-line or from a stack or large square bales
- Improved animal comfort during feeding
- Feed savings
- Easy to assemble and connects to HiQual Heavy Duty Panels

### Round Pen Packages

<table>
<thead>
<tr>
<th>Panel Length</th>
<th># of Stations</th>
<th>Size of Stations</th>
<th>Weight</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>40’ Round Pen</td>
<td>3</td>
<td>12’ x 6’ tall, 6 rail Flexible Panels</td>
<td>83 lbs</td>
<td>60”</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1’ x 10’ tall Flexible Frame Gate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>60’ Round Pen</td>
<td>5</td>
<td>15’ x 12’ x 6 rail Flexible Panels</td>
<td>106 lbs</td>
<td>60”</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1’ x 10’ tall Flexible Frame Gate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Feed Thru Panels

<table>
<thead>
<tr>
<th>Panel Length</th>
<th># of Stations</th>
<th>Size of Stations</th>
<th>Weight</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>6’</td>
<td>3</td>
<td>12’ x 10’ tall, 6 rail Flexible Panels</td>
<td>83 lbs</td>
<td>60”</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1’ x 10’ tall Flexible Frame Gate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>8’</td>
<td>5</td>
<td>15’ x 13’ x 6’ tall, 6 rail Flexible Panels</td>
<td>106 lbs</td>
<td>60”</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1’ x 10’ tall Flexible Frame Gate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>10’</td>
<td>7</td>
<td>18’ x 12’ x 6’ tall, 6 rail Flexible Panels</td>
<td>146 lbs</td>
<td>60”</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1’ x 10’ tall Flexible Frame Gate</td>
<td></td>
<td></td>
</tr>
<tr>
<td>12’</td>
<td>9</td>
<td>21’ x 12’ x 6’ tall, 6 rail Flexible Panels</td>
<td>174 lbs</td>
<td>60”</td>
</tr>
<tr>
<td></td>
<td></td>
<td>1’ x 10’ tall Flexible Frame Gate</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Material:**
- 2” x 14 ga. frame • 16 1/2’ x 16 ga. sheeting
- 1 1/2’ x 16 ga. slant bars • 58,000 psi steel

**Features:**
- Patented Flex Connector System
- Connectors flex and absorb shock on impact
- User friendly, durable polymer rubber with UV inhibitors
- Less than 1” gap between panels for safety
- Connect to any panel up to 2” in diameter
- Ideal for uneven ground
- Square corners on panels for safety
- Ride through Frame gate for safety and convenience
- 6’ tall panels present an imposing barrier and prevent jumping

**Testimonial:**
“I’ve been working with horses all over the world for years, and when I show up for a clinic and see a HiQual Round Pen, I couldn’t be happier. It’s the safest portable round pen money can buy.”

_Buck Brannaman, Renowned Clinician and Technical Adviser for “The Horse Whisperer”_
**Tombstone Saver Feeder**

**Testimonial:** "Because of this feeder’s weight, my stock can’t push it around, and with the sloped tombstones, there is little or no waste. This feeder should pay for itself in one season."

Nevin Doud, Kipling, SK

**Features:**
- Documented feed savings of 60 lbs. per 1,000 lbs fed
- Sloped-in hoops keep cattle from pressuring feeder and causing damage
- Open top eliminates neck rub and hair loss
- 15 feeding stations mean each feeder will accommodate up to 25 head
- Mud legs keep feeder up off the ground to prevent rusting
- Optional hinge kit allows the feeder to open up and swing out for easy filling

**Suggested Applications:**
- Cow/calf operations
- Horses
- Dairy cattle
- Horned cattle

**Feeding Stations:** 15

**Diameter:** Top - 7’ 2”
Bottom - 9’ 2”

**Weight:** 368 lbs.

**Suggested Applications:**
- Cow/calf operations
- Horses
- Dairy cattle
- Horned cattle

The Tombstone Saver Feeding System is recognized by ranchers across North America as the cutting edge in feeding technology. The unique Tombstone Hoop design was motivated by years of customer feedback saying that traditional feeders wasted too much feed and didn’t stand up to the abuse of hungry animals.

The patented sloped design of the Tombstone Saver Hoops create a 12” void between the bale and the feeder skirt. As animals feed, the loose hay falls inside of the feeder instead of on the ground where it is wasted. Over the course of a season, this can add up to thousands of dollars. The other added benefit is that the animal can’t get any leverage when pressuring the feeder. By reducing this stress, you now have a product which will last up to five times longer than slant bar feeders. Pound per pound, there is no better value.

Replacing bale feeders has long been considered an annual expense, especially when feeding bulls or buffalo. Today, there is an option which not only stands up to these fractious animals, but reduces feed costs as well.

The HiQual Bull Feeder features the same basic design as the Tombstone Saver, but is built larger and heavier for bulls. The stronger hoops and wider spacing easily accommodate a bulls neck with out rubbing. The sloped hoop design is the main reason why you don’t see HiQual Bull Feeders in the junk pile with all of the other feeders each season.

The sloped hoop design prevents the bulls from pressuring the feeder, even when you get several aggressive animals trying to feed at the same time. The Bull Feeder is so versatile and strong that it is one of the few feeders that is warranted for use with buffalo.

**Suggested Applications:**
- Bulls and cattle over 1500 lbs
- Buffalo
- Draft horses
- Elk
- Horned cattle

**Feeding Stations:** 12

**Diameter:** Top - 7’ 6”
Bottom - 9’ 8”

**Weight:** 427 lbs.

**Features:**
- Wider spacing between hoops
- Increased strength
- Accommodates up to 20 head
- Sloped-in hoops keep animals from pressuring the feeder and causing damage
- Open top eliminates neck rub and hair loss
- Patented design reduces feed waste
- Replacement hoops available
- Optional hinge kit available
- Mud legs to keep the feeder off the ground

**Product Number Description**

<table>
<thead>
<tr>
<th>PRODUCT NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>SHQTSFDR</td>
<td>Tombstone Saver Feeder</td>
</tr>
<tr>
<td>SHQTSSVNT</td>
<td>Tombstone Saver Neck Tube</td>
</tr>
</tbody>
</table>
**CLASSIC CALVING PEN**

The HiQual Classic Calving Pen provides a safe environment for the animal and operator throughout the calving process. Many patented features like the double acting gate and spring loaded stanchion adjustments are on this unit to make it easy to use, safe for the livestock and operator.

**Features:**
- Improved cattle flow with narrow bottom rail spacing
- Secure, versatile connector is flexible on uneven ground
- Mud legs for added support & extended life
- Notched vertical bracing for overall strength
- Square corners prevent animals’ leg from slipping between panels

**Suggested Applications:**
- Cow/calf operations
- Show cattle being trained to lead
- Show cattle fitting

When calving pen cannot be secured to floor or walls, the calving pen floor will prevent cattle from moving the pen.

**Dimensions:**
- 10' W x 12' L x 7'H
- Inside: 8' x 10' adjustable to 10' x 10'

**Weight:**
- 1238 lbs.

---

**GRAIN BUNKS/SILAGE BUNKS**

**Grain Bunks**

- **Dimensions/Weights:**
  - 11 1/2' Long x 30" Wide x 22" High x 9" Deep
  - 18 cubic feet or 14 bushels
  - 152 lbs.

- **Materials:**
  - 16 gauge, corrugated sheet metal, hemmed & continuous

- **Bottom:**
  - V-Bottom with Drain Holes

**Silage Bunks**

- **Dimensions/Weights:**
  - 11 1/2' Long x 30" Wide x 22" High x 15" Deep
  - 32 cubic ft or 26 bushels
  - 188 lbs.

- **Materials:**
  - 16 gauge, corrugated sheet metal, hemmed & continuous

- **Bottom:**
  - V-Bottom with Drain Holes

Like all HiQual products, the Grain Bunks are built for maximum durability. In another industry first, HiQual’s all steel bunks use corrugated side panels to dramatically increase strength and longevity. With many round bottom bunks, smaller calves climb inside and are unable to get out. HiQual’s v-bottom is easy to clean and allows the calf to stand up and get out. Drain holes at each end and skid legs are also standard features.

**Suggested Applications:**
- Feeder for all types and sizes of animals

**Features:**
- Strong Heavy Duty all steel construction with corrugated sides.
- V-bottom with drain holes ensures total feed consumption & easy clean-up.
- Optional connector keeps bunks in line.

---

**The HiQual Silage Bunk** has the same rugged construction as the HiQual Grain Bunk but the capacity is increased from 18 cubic feet to 32 cubic feet. They are constructed from a single sheet of metal with corrugated sides for extra strength. You won’t be replacing poly liners each year with HiQual Bunks. The skid legs keep the bunks off the ground so they don’t freeze down in winter and are easier to move.

**Suggested Applications:**
- Feeder for all types and sizes of animals

**Features:**
- Strong Heavy Duty all steel construction with corrugated sides.
- V-bottom with drain holes ensures total feed consumption & easy clean-up.
- Optional connector keeps bunks in line.

---

**GRAIN BUNKS/SILAGE BUNKS**

**Dimensions/Weights:**
- 11 1/2' Long x 30" Wide x 22" High x 15" Deep
- 32 cubic ft or 26 bushels
- 188 lbs.

**Materials:**
- 16 gauge, corrugated sheet metal, hemmed & continuous

**Bottom:**
- V-Bottom with Drain Holes

---

**Suggested Applications:**
- Feeder for all types and sizes of animals

**Features:**
- Strong Heavy Duty all steel construction with corrugated sides.
- V-bottom with drain holes ensures total feed consumption & easy clean-up.
- Optional connector keeps bunks in line.

---

**Calving Pen Floor**

- **Dimensions:**
  - 1 1/2" H x 36" square
  - 81 lbs.

**Materials:**
- 2 Steel traction bars
- Side Tubes: 1 1/2" x 16 gauge square
- Sheeting: 10 gauge
- Traction Bars: 1 x 14 gauge square
- Optional feature

**PRODUCT NUMBER DESCRIPTION**
- SHQCLCVPN: Calving Pen
- SHQCLPNFLR: Calving Pen Floor

---

**Headgate Cable**
- 1/4" galvanized aircraft cable

**Headgate Stanchions**
- 2 3/8" x .188 steel tubing

**Entrance Panel: Frame**
- 2 1/4" x 11 gauge round

**Entrance Panel: Gate**
- 2" x 16 gauge round

**Side Panel:**
- 2" x 14 gauge round & 1 1/2" x 16 gauge square with 105" L x 36" sheeting

**Front Panel: Door Posts & Rails:**
- 2" x 14 gauge round

**Front Panel: Posts & Rails:**
- 2" x 11 gauge round

**10" Panel: Rails:**
- 2" x 16 gauge round

**10" Panel: Posts:**
- 2" x 14 gauge round
As with all HiQual products, a key factor in the design of the HiQual Ground Feeder was safety. The feeder is constructed of rotational molded, heavy wall, virgin poly. Not only does this process provide incredible strength and durability, but it eliminates any sharp edges. As feed is one of the most costly aspects of horse ownership, the Ground Feeder was designed with feed savings in mind. The bell shaped bottom provides protection from the wind and the 45 degree lip catches any loose hay and returns it to the center of the feeder.

The latest HiQual innovation! The Hydraulic Calf Chute also works as a tipping table to work calves. Hydraulic Squeeze and Headgate along with spring loaded drop-down fold-away bars to access calf when in tipping position. Drop-down doors for access to calf when in regular stand-up chute position. Hydraulically operated scissor-style tailgate to prevent calf from entering when in alley.

The key features of the Fence Line Feeder include reduced feed waste, easy installation, durability, efficiency and above all, safety. Feed waste is reduced by the square grill design, and rain proof lid. The lid opens from the back side of the feeder, allowing you to safely fill it from outside the corral. The rotational molded poly construction is also a safety consideration as it eliminates sharp edges, and will stand up to the toughest abuse. The Fence Line Feeder can be installed virtually anywhere including on a barn wall, and HiQual panels or even on a wood plank fence.

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Suggested Applications:
• Feeding hay to horses and exotic livestock

Features:
• Easily transported by tipping and rolling
• Bellied bottom helps stop “spooping”
• High capacity feeding of small square bales
• Solid bottom prevents sand colic
• Can cut your own drainage holes

Testimonial: “I’m 64 years old and the 5th generation in the cattle business. In my life we have branded and marked calves several ways. The HiQual Hydraulic is the most efficient, quickest way to make it the easiest on the calves. It’s also the most energy efficient way for your work crew to work which puts money in our pockets.”

Mike Barley, Barley’s Flying B Ranch

PRODUCT NUMBER DESCRIPTION
SHQHYCFCHT-LH Hydraulic Calf Chute- Left
SHQHYCFCHT-RH Hydraulic Calf Chute- Right

PRODUCT NUMBER DESCRIPTION
SHQGRDFDR Ground Feeder
SHQFNCFDR Fence Line Feeder

GROUNDFEEDER/FENCE LINE FEEDER

GROUND FEEDER

Dimensions:
Outside width: 5’
Inside width: 46”
Weight: 70 lbs.
Warranty: 3 years

Materials:
Rotational molded virgin polymer with UV inhibitors

Features:
• Easily transported by tipping and rolling
• Bellied bottom helps stop “spooping”
• High capacity feeding of small square bales
• Solid bottom prevents sand colic
• Can cut your own drainage holes

FENCE LINE FEEDER

Dimensions:
24” wide x 20” deep x 41” high
Weight: 43 lbs.
Warranty: 3 years

Materials:
Heavy steel grill high

Features:
• Mounts to tubing or lumber up to 2” diameter
• Can be mounted at various heights
• Top opening lid for protection from rain
• Smooth corners, no sharp edges
• Third hook on bottom secures feeder to fence

Suggested Applications:
• Feeding hay to horses and exotic livestock
• Vet clinics and research stations

Suggested Applications:
• Feeding hay to horses and exotic livestock
• Vet clinics and research stations

Exterior Dimensions:
7’2”L x 47”W x 51”H 6’5”W
w/hyd controls out

Squeeze Width:
- At floor: 10” wide
- At Top Bar: 1” Min. – 25” max

Weight:
1342 lbs.

Paint:
Baked-on brown powder coat finish

Warranty:
1 year warranty

GROUNDFEEDER/FENCE LINE FEEDER

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Mike Barley, Barley’s Flying B Ranch

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SHQHYCFCHT-RH Hydraulic Calf Chute- Right

PRODUCT NUMBER DESCRIPTION
SHQGRDFDR Ground Feeder
SHQFNCFDR Fence Line Feeder
HiQual’s Original Horse Stall Series has been a customer favorite since its introduction over 25 years ago. These stalls combine the natural beauty of wood with the modern features and quality construction synonymous with the HiQual brand. HiQual Original Stalls are constructed with 2” hi-tensile, 14 gauge round tubing with an astonishing 58,000 psi rating. Like all HiQual products, the stalls are finished with an extremely high quality, baked on powder coat paint.

**The Traditional Stall Series** is a favorite of the equine professional looking for the highest quality and features at a surprisingly affordable price. The latch on the 4’ rolling door was updated to an easier to use and more ergonomic design. The framework is constructed from 2” x 2” x 16 ga. square tubing. The 1” round x 16 gauge vertical rails are cut square and welded flush to the upper and lower frames.

### Features:
- Safe, heavy duty construction
- 4’ stall door on aluminum rollers with bearings is quiet, rolls easily and does not rust
- Available with door on reverse side
- Rolling door has large drop down grill
- Feed door hinges out for easy feeding
- Can be set-up as a free standing box stall
- Wood easily inserts into track vertically

### Dimensions:
- **10’ Original Stalls**
  - Stall Front: 116.5” L x 85” H x 2” D
  - Vertical Rail Divider: 116.5” L x 85” H x 2” D
  - Solid Divider: 116.5” L x 85” H x 2” D
  - Weight: 230 lbs.
- **12’ Original Stalls**
  - Stall Front: 140.5” L x 85” H x 2” D
  - Vertical Rail Divider: 140.5” L x 85” H x 2” D
  - Solid Divider: 140.5” L x 85” H x 2” D
  - Weight: 260 lbs.

### Weight:
- **10’ Original Stalls**
  - Stall Front: 160 lbs.
  - Vertical Rail Divider: 160 lbs.
  - Solid Divider: 160 lbs.
- **12’ Original Stalls**
  - Stall Front: 185 lbs.
  - Vertical Rail Divider: 185 lbs.
  - Solid Divider: 185 lbs.

### Connectors sold separately. Lumber not included.

The **Tilt Out Feeder** is designed to make the feeding process much more efficient and user friendly. Have you ever felt the annoying itch of fresh hay as it works its way down the collar of your shirt? The Tilt Out Feeder releases from the top and tilts down and out into the alley allowing easy access, less lifting and much less itching. It can also be dropped all the way down for easy cleaning.

### Features:
- Tilts out horizontally into aisle for easy filling
- Tilts completely down for easy cleaning
- 37” above ground for natural feeding position
- Hinged lid keeps horse out while filling feeder
- Square grill design reduces waste
- Wet erase board with spring clip makes a convenient message center
- Self-catching, push button, one handed latch
- Recessed, molded handle

### Dimensions:
- **10’ Traditional Stalls**
  - Stall Front: 116.5” L x 85” H x 2” D
  - Vertical Rail Divider: 116.5” L x 85” H x 2” D
  - Solid Divider: 116.5” L x 85” H x 2” D
  - Weight: 166 lbs.
- **12’ Traditional Stalls**
  - Stall Front: 140.5” L x 85” H x 2” D
  - Vertical Rail Divider: 140.5” L x 85” H x 2” D
  - Solid Divider: 140.5” L x 85” H x 2” D
  - Weight: 215 lbs.

### Weight:
- **10’ Traditional Stalls**
  - Stall Front: 155 lbs.
  - Vertical Rail Divider: 155 lbs.
  - Solid Divider: 155 lbs.
- **12’ Traditional Stalls**
  - Stall Front: 182 lbs.
  - Vertical Rail Divider: 182 lbs.
  - Solid Divider: 182 lbs.

### Vertical Rail Dividers
- **10’ Original Stalls**
  - Stall Front: 160 lbs.
  - Vertical Rail Divider: 160 lbs.
  - Solid Divider: 160 lbs.
- **12’ Original Stalls**
  - Stall Front: 185 lbs.
  - Vertical Rail Divider: 185 lbs.
  - Solid Divider: 185 lbs.

### Tilt Out Feeder
- Dimensions: 24”W x 20”D x 40”H
- Weight: 50 lbs.
- Warranty: 3 years

### Vertical Rail Dividers
- **10’ Original Stalls**
  - Stall Front: 160 lbs.
  - Vertical Rail Divider: 160 lbs.
  - Solid Divider: 160 lbs.
- **12’ Original Stalls**
  - Stall Front: 185 lbs.
  - Vertical Rail Divider: 185 lbs.
  - Solid Divider: 185 lbs.

### Connectors sold separately. Lumber not included.

Traditional Stall Front comes standard with the Feed Grill Door. Tilt Out Feeder is optional.
LIVESTOCK HANDLING EQUIPMENT
196 1/2 E. 6th Street
Sioux Falls, SD 57104
www.hiqualequipment.com

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